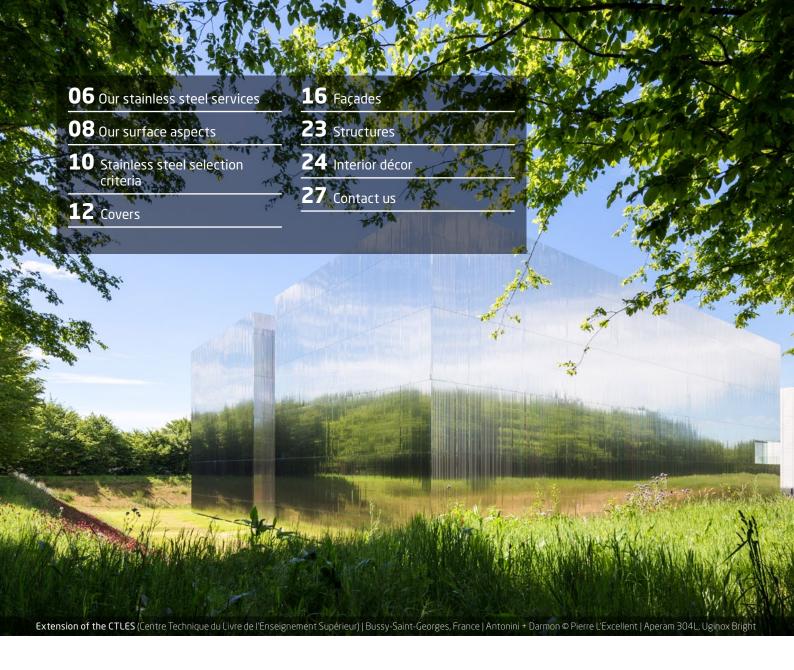




Our Portfolio of Stainless Steel Solutions for the Building Industry

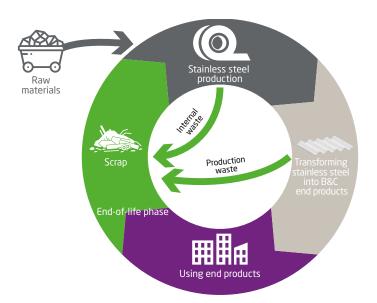






A 100% recyclable product

- Infinitely recyclable, stainless steel is the 'green material' par excellence. Within the construction sector, its actual recovery rate is close to 100%.
- Stainless steel is environmentally neutral, inert and, when in contact with elements such as water, does not leach compounds that might modify its composition. These qualities make the material ideally suited to such building and construction applications as roofs, facades, rainwater recovery systems, domestic water pipes and swimming pools, as well as bridges and pedestrian bridges.
- > Stainless steel's longevity fulfils the requirements of sustainable construction. A suitable choice in terms of grade, surface finish, installation and maintenance guarantees an unrivalled service life.
- Construction components made of stainless steel come ready to install, thus reducing pollution (noise, dust, etc.). Furthermore, during demolition, these components can be salvaged for re-use or recycling, thus adding even more value.





Stainless steel, performance and aesthetics for your projects







/ Design

Our wide range of grades and surface aspects means you can choose a stainless steel that offers the corrosion resistance needed to ensure the durability and longevity of your building, regardless of its environment.

Furthermore, our stainless steels have excellent physical properties, even at very low temperatures, enabling the use of low thicknesses at a low weight per m², along with the use of long elements. Our products can also be easily processed and installed using traditional tools and machines.

/ Economic Performance

A building designed and built with stainless steel is a cost-effective building.

Thanks to the exceptional lifespan of a stainless building, their almost non-existent need for maintenance and the ability to easily service them when issues do arise, using stainless steel ensures a low ratio between a structure's final and life-cycle costs.

/ Aesthetics

Thanks to a wide range of thicknesses and a portfolio of surface finishes that span the spectrum from mat to coloured to bright, using stainless steel enables a rarely equalled freedom of architectural creation and design. It also allows for the creation of complex shapes and can be easily combined with other materials, including glass, wood, stone and concrete.

^{1 -} Château des Rubins - Observatoire des Alpes | Sallanches, France | FABRIQUES Architectures Paysages | Aperam 304, Uginox Rolled-On

^{2 -} Archives départementales du Nord | Lille - France | de Alzua+ / ZigZag Architecture © Sergio Grazia | Aperam 304, Uginox Mat

^{3 -} Luma | Arles, France | © Adobe Stock

1. OUR STAINLESS STEEL SERVICES

All our stainless steel products are backed by a range of unique services.

/ Technical Partnership

From the purchase decision to the implementation of your project, you always have access to Aperam's wealth of technical expertise. Our experts regularly advise owners, project managers and installation companies about selecting the right products based on a building's environmental exposure.

We also provide training on using stainless steel via our theoretical and practical Stainless Steel Workshops held at our Isbergues site, while our experts across Europe provide training at architectural and design schools, specialised vocational schools, and colleges and universities.

/ Product Innovation

Aperam Stainless Europe has a stateof-the-art research centre dedicated entirely to stainless steel.

Here we work with construction solution manufacturers to enhance the performance of our stainless steels by, for example, combining them with other materials like glass.

/ Our Logistics Platform

Aperam operates a dedicated logistics platform for the European building industry. Located in Isbergues, this platform ensures a level of service perfectly adapted to your needs. Standard sizes of our stainless steel products are kept in stock, while customised products can be ordered at any time. A team of logisticians dedicated to meeting deadlines and ensuring the highest level of quality is at your service.

/ Customer Proximity

Aperam Stainless Europe's expansive commercial network, which includes 16 service centres and agencies across Europe, means we are always in close proximity to the construction industry's leading players and enables us to offer an enhanced level of service.

Steel is an alloy of iron and carbon.

Stainless steel is steel containing a minimum of 10.5% chromium, alloying elements and less than 1.2% carbon.

The chromium content allows for the natural and continuous development of chromium oxide on the material's surface, which gives stainless steel its unique corrosion resistant property.

This oxide, known as the 'passive layer', provides long-term protection against all types of corrosion.

The passive layer can also naturally regenerate on contact with the moisture found in the air or with water.

Stainless steel's corrosion resistance and physical properties can be further improved by adding other components, such as nickel, molybdenum, titanium, niobium, manganese, etc.

What is stainless steel?



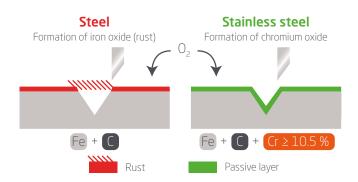
KARA is Aperam's brand of ferritic stainless steels. Unlike other stainless steels, the KARA range does not contain nickel and is thus not impacted by the erratic price variations associated with this alloying element.

KARA's long-term price stability makes it an attractive solution for the construction sector, where the costing and economic dimensioning of projects are always key factors.

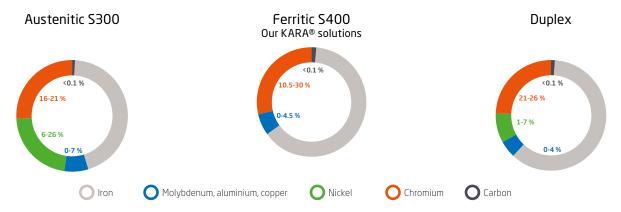
Composition of stainless steel



How steel and stainless steel react to air moisture and water



■ The different families of stainless steel suitable for the building industry



Stainless steel, a material of choice

This table compares the characteristics of the primary materials used by the building industry and can help guide your choice within your constraints.

Characteristics (typical values)	304/304L	316L	K30	K36	K41	K44	DX2205	DX2304
Density	7.90	7.90	7.70	7.70	7.70	7.70	7.80	7.80
Expansion in mm/m at 100°C	1.60	1.60	1.10	1.10	1.10	1.08	1.30	1.30
Melting temperature in °C	1,450	1,440	1,500	1,480	1,505	1,495	1,460	1,465
Modulus of elasticity in MPa·10 ³ (20°C)	200	220	220	220	220	220	200	200
Yield strength in MPa	300	300	330	370	310	380	620	550
Breaking load in MPa	650	620	500	520	480	520	840	730
Thermal conductivity in W/m.K	15	15	25	30	25	23	16	17
Average elongation in %	54	52	26	29	30	28	29	30

Characteristics (typical values)	Zinc Cu - Ti ⁽¹⁾	Copper DHP Cu-b1 ¼ hard (1)	Aluminium EN AW 5005 (1)	Carbon Steel 1.0242 ⁽¹⁾
Density	7.18	8.93	2.70	7.70
Expansion in mm/m at 100°C	2.20	1.68	2.35	1.20
Melting temperature in °C	418	1,083	660	1,600
Modulus of elasticity in MPa·10 ³ (20°C)	80	120	69	210
Yield strength in MPa	110/150	190	45	250
Breaking load in MPa	150/190	260	120	330
Thermal conductivity in W/m.K	110	328	201	30
Average elongation in %	40	25	27	19

⁽¹⁾ Reference to a type of zinc, copper, aluminium or carbon steel traditionally used by the building industry. These values are given as an indication.



2. OUR RANGE OF SURFACE FINISHES

A wide range of surface finishes

To suit all architectural styles, we offer a complete range of surface finishes – from mat to bright – available on different stainless steel grades.

A distinction must be made between stainless steel grade and surface finish:

/ Stainless Steel Grade

/ Surface Finishes

A stainless steel grade is characterised by its chemical composition and has a direct impact on the material's corrosion resistance and mechanical properties.

Surface aspects are the result of mechanical or physico-chemical treatment to the stainless steel's surface. The same aspect can be obtained for different grades of stainless steel.

/ Solar Reflectance



The Solar Reflectance Indices (SRI) of our range extend from the lowest values (Uginox Patina) to the highest (Uginox MECA mirror polishes such as MECA 8 ND® non-directional mirror polish).

On the one hand, mat finishes are popular due to their ability to prevent glare from neighbouring buildings. They also bring a strong architectural character to a building and make it easier to integrate the building into its surroundings. As such, these finishes are a popular choice for roofs located near historic buildings.

On the other hand, high-gloss finishes prevent façades and roofs from absorbing solar heat and contributing to local temperature increases. As such, they are often used to meet certain LEED requirements or BREEAM programmes.



Uginox Patina

To meet the needs of even the most aggressive environments, Uginox Patina is available in two ferritic stainless steel grades: K41 (0.4 and 0.5 mm thickness) and K44 (0.5 mm thickness).

These grades are coated with tin on both sides, a feature achieved by electroplating. Over time, the tin develops a patina, giving it a mat appearance that is particularly popular for roofing. In addition, Uginox Patina K41 and K44 can be easily soldered and worked in winter temperatures without becoming brittle. Thanks to their low coefficients of expansion, they are essential materials for roofing.





Uginox Top

Mat appearance obtained by engraving Applications: Roofing / Façade / Interior



Uginox Sand

Sandblasted aspect Applications: Roofing / Façade / Indoor



Uginox Rolled-On

Fine polished aspect obtained by engraving Applications: Roofing / Facade / Indoor



Uginox Linen

Linen look Applications: Façade / Interior



Uginox Squares

Chequerboard aspect Applications: Façade / Interior



Uginox Lozenge

Diamond look Applications: Façade / Interior



Uginox Bright

A shiny, homogeneous aspect with low

Applications: Roofing / Façade / Interior



Uginox Mat

A slightly shiny appearance with low roughness Applications: Roofing / Façade / Structure / Interior



Uginox Leather

Leather look Applications: Facade / Interior



Uginox MECA 8 ND®

Non-directional super mirror appearance. Also available in directional mirror polish (MECA 7D) and MECA BRILL to bring a shine to thick stainless steels.

Applications: Façade / Interior



Uginox Coloré

A range of coloured stainless steels on a mirror polished, etched, brushed or bead blasted basis. Colours: gold, black, bronze, rose gold, champagne. Applications: Facade / Interior

Our recommendations:

- Uginox Patina is suitable for slatted, standing seam or self-supporting roofs, as well as for accessories and roofing forms. However, we do not recommend using Uginox Patina on vertical parts or the undersides of roofs as doing so could prevent the patina from developing properly.
- It is important that the choice of surface finish be compatible with the environment where the building is located. For the same grade, low roughness finishes such as Uginox Bright, Uginox Mat and Uginox MECA are the most resistant to corrosion as they are less likely to retain contaminants and are more easily self-cleaning. Our finishes are consistent and repeatable, especially those obtained by etching.



3. CRITERIA FOR CHOOSING THE RIGHT STAINLESS STEEL

Chemical composition

Commercial names		Standards										
		ASTM			Chemical composition in % (typical values)							
		Designations		EN								
		Туре	UNS		C	Si	Mn	Cr	Mo	Ni	Other	
Austenitic	304	304	S30400	1.4301	0.05	0.40	1.10	18.20	-	8.05	-	
	304L	304L	S30403	1.4307	0.025	0.40	1.40	18.20	-	8.05	-	
	316L	316L	S31603	1.4404	0.025	0.40	1.20	16.80	2.10	10.10	-	
Ferritic	K30	430	S43000	1.4016	0.04	0.35	0.30	16.50	-	-	-	
	K36	436	S43600	1.4526	0.02	0.40	0.25	17.50	1.25	-	Nb = 0.50	
	K41	441	S43932 S43940	1.4509	0.015	0.60	0.30	17.80	-	-	Ti + Nb = 0.65	
	K44	444	S44400	1.4521	0.015	0.50	0.30	17.70	1.85	-	Ti + Nb = 0.45	
Duplex	DX 2205	2205	S32205	1.4462	0.02	0.30	1.80	22.80	3.10	5.50	N = 0.17	
	DX 2304	2304	S32304	1.4362	0.02	0.40	1.50	23	0.50	4.90	N = 0.10	







■ Grade selection depends on atmospheric exposure

When choosing a shade, one must take into account the type of atmospheric exposure the material will encounter.

Our experts are available to help and to create a tailor-made solution that meets your needs.

Trade names		Indoor envi	ronments	Outdoor environments						
		Compatible	Aggressive*	Rural, unpolluted	Urban and	l industrial	Marine			
		with all humidity levels			Normal	Severe*	20 to 10 km	10 to 3 km	Seaside (<3 km)	
Austenitic	304/304L	V	A	V	V	_	V	X	X	
	316L	✓	A	✓	V	_	V	A		
Ferritic	K30	V	X	X	X	X	X	X	X	
	K36	✓	A	✓	✓	A	V	X	X	
	K41	V	A	V	V	A	A	X	X	
	K44	✓	A	✓	✓	A	V	A		
Duplex	DX 2205	V	A	✓	V	_	V	_		
	DX 2304	✓		✓	V	_	~			

- ✓ Type suitable for the environment
- ▲ Type to be selected after consulting us
- **X** Type not suitable for the environment

^{*}In particular, any environment or atmosphere containing corrosive or halogenated products (e.g., chlorides, fluorides, etc.)



4. ROOFING

Stainless steel roofing can be integrated into any environment and enhances all styles of architecture, both in new buildings and in renovation projects. It's also durable, easy to maintain and recyclable, meaning stainless steel meets sustainable building and construction requirements. Regardless of the technique, our experts can advise you and guide your choice.

■ The advantages of stainless steel

- Aperam offers a wide range of thicknesses and widths to suit all types of roofing (battens, standing seams, selfsupporting panels) and for both new-build and renovation projects.
- > Of all available roofing materials, stainless steel expands the least. This enables the installation of long strips in one piece (from 10 to 20 metres depending on the country). It also reduces the number of soldering or expansion joints, resulting in faster installation and less risk of leaks.
- > Stainless steel's excellent mechanical strength allows for the use of thinner dimensions (0.4-0.5 mm), which could result in a significant savings in material.
- > Stainless steel is compatible with all types of wood without the risk of corrosion.



University of Art | Linz, Austria | Krischanitz ZT GmbH Architekt © Mark Sengstbrat | Uginox Patina K41







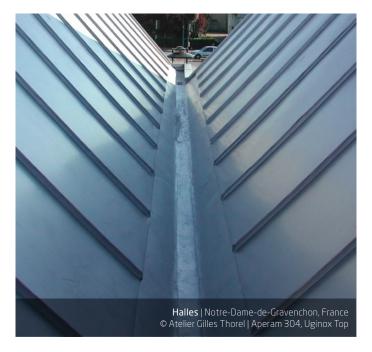












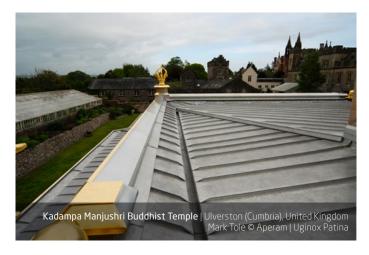
Rainwater collection and drainage

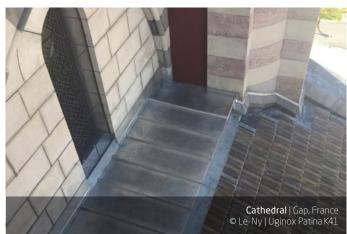
Stainless steel roofing accessories are an indispensable complement to any type of roof. For example, because stainless steel is environmentally neutral and does not release any chemical substances or elements, it is an ideal material for rainwater collection and reuse.

Stainless steel can be used to make gutters in welded sections or in a single piece of up to 20 m in length (depending on width and local regulations). This reduces the number of brazed joints and increases the safety of the structure.

Stainless steel in thicknesses of 0.4 or 0.5 mm is easy to process, even in cold weather, and can be soldered with tin. Depending on the length of the elements, bending can be done directly in the workshop or on site with the help of pliers.

Uginox Patina and Uginox Top are traditionally used for roofing accessories.







Roofing in the mountains

In mountainous environments, the design and building of structures must take into account temperature variations, localised or distributed snow loads, erosion caused by snow/ice movements and siphoning.

Our stainless steels are ideally adapted to this type of climate as they offer:

- > Excellent resistance to thermal shocks due to its low expansion
- > No embrittlement, even at very low temperatures
- > The mechanical strength needed to withstand heavy snow loads

The standing seam roofing system is particularly well-suited to mountainous areas. Stainless steel's low expansion limits the number of transverse seams and welds required, minimising the risk of leaks and increasing the durability of the structure.















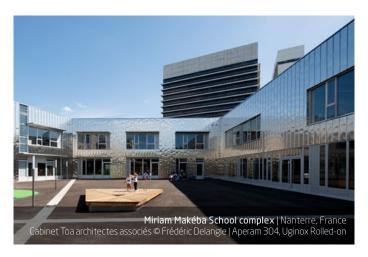


Our wide range of aspects means you can give your building a very unique identity – from an extreme shine (EDF/UFPI campus student restaurant) to a metallic mat finish (Faubourg Poissonnière residential complex).

Furthermore, our extensive range of thicknesses allows for all types of installation techniques – from the most traditional like standing seam (Miriam Makéba School Group) and clapboard (photo 2) to the more original (Philharmonie de Paris). It also enables all types of perforations to underline the specificity of the building, such as the real text added to the Annecy-le-Vieux library or the water drop shapes of the Colmarienne des eaux.



Student restaurant EDF/UFPI campus | Saint-Vulbas, France | SOHO ATLAS IN FINE © Vincent Ramet | Aperam 304L, Uginox Bright



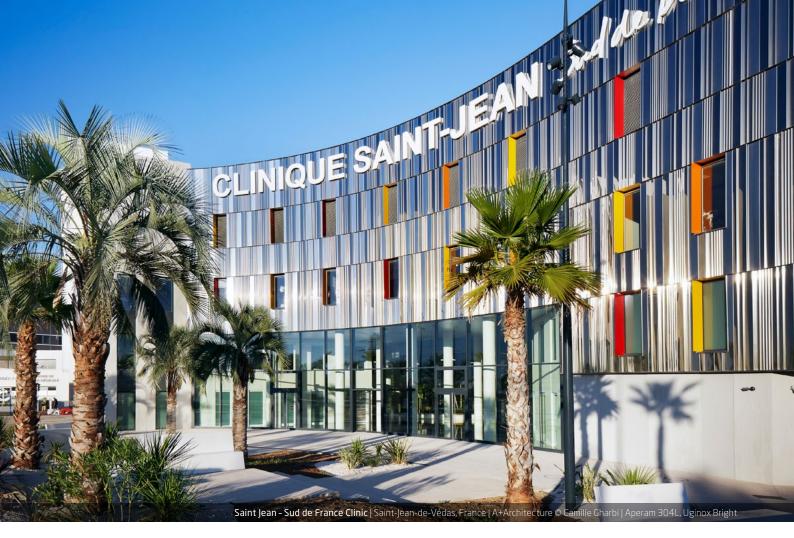


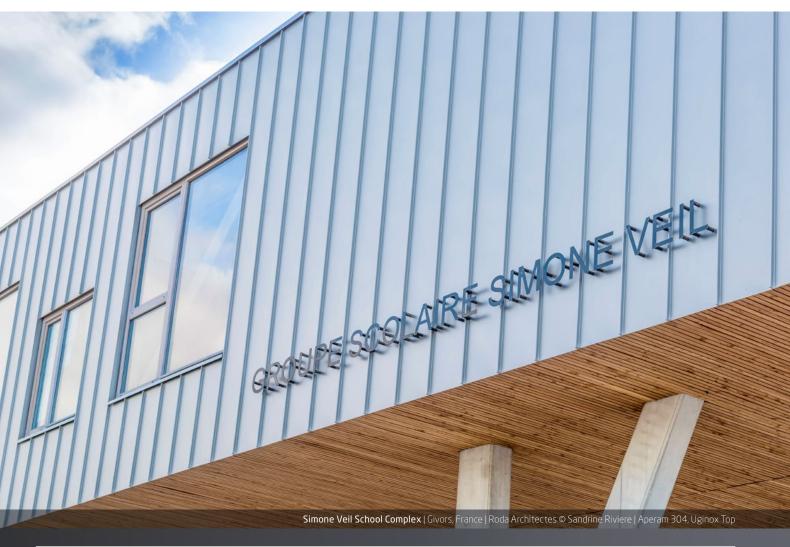




















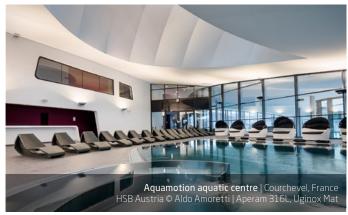












The grades employed are principally austenitic (304, 316L). For certain applications in harsher environments, such as the thermal spa, one can employ grades with even higher properties, such as duplex (DX2205, DX2304).

/ The Advantages

- Stainless steel is a durable material that does not fade and is easy to maintain
- Stainless steel withstands temperature variations without damage
- > Unlike tiled pools, with stainless steel, there is no risk of water leaks
- > The surface properties of the stainless steel sheets and the way the various parts are assembled limit the risk of bacterial proliferation
- > Stainless steel is a very efficient alternative to traditional materials. The purchase costs may be higher, but the operating costs are lower, meaning that over the entire life of the installation, the return on investment is very advantageous.



Stainless steel is also recommended for the deck and for anchor elements, including those built in marine and polluted atmospheres, the austenitic (304, 316L) or duplex (DX2205, DX2304) grades may be well-suited.

/ The Advantages

- High corrosion resistance, very good mechanical strength, high yield strength: the use of stainless steel with engineering structures is a guarantee of quality and durability, even in very aggressive environments such as seasides or industrial areas
- > Characteristics that meet the most stringent technical requirements: long lifespan, lighter structures, seismic performance
- Its Young's modulus to density ratio makes it possible to reconcile lightness and rigidity and thus to create slender structures
- The use of stainless steel is also a source of significant savings, ultimately putting its cost into perspective



7. DECORATION

The number of stainless steel applications are many and depend on the designer's imagination:

- > Interior decoration: elevators, metal furniture, store fixtures, decorative stands, bars, bank counters, entrances, collective kitchen furniture, etc.
- > Urban furniture, signs, monuments, etc.
- > Industrial screen printing, signs, company logos, etc.















Aperam Stainless Europe

A tailor-made stainless steel solution for every customer

Ensuring proximity and availability to meet your needs is one of our commitments.

Through our European network of service centres and sales offices, you benefit from both the might of a large organisation and the responsiveness of a local unit matched to organisations of all scales.

Ready to start working on a tailor-made solution backed by an industry-leading commitment to long-term support? Contact one of our experts today to confirm your choice of stainless steel.

DISCLAIMER

"This document is for information only and seeks to provide professionals with the best possible information to enable them to make appropriate choices. However, product range development may render all or part of this document obsolete. Our company's sales and technical personnel are at your disposal to provide further information. This document does not constitute a recommendation or a contractual commitment on the part of our company.

Aperam reserves the right to change its products at any time in light of technical advances. Product selection is the responsibility of the specifiers, designers and builders, who are

Aperam reserves the right to change its products at any time in light of technical advances. Product selection is the responsibility of the specifiers, designers and builders, who are solely responsible for rendering the finished unit suitable for the use for which it is intended. It is the customer's sole responsibility to ensure that the product is suitable for the use for which it is intended; unless specifically agreed to the contrary, Aperam is unable to provide any guarantee in this respect.

Any technical assistance provided by Aperam corresponds to the duty to provide advice and information that is incumbent upon any manufacturer mindful of the correct use of its products but shall not render Aperam co-designer or co-constructor of the unit in which its products are used.

Origine France Garantie



Aperam Services & Solutions Lusignan is certified *Origine France Garantie*. Since 1966, this site has specialised in the surface treatment of stainless steel. Our mastery of polishing operations enables us to offer very high-quality surface finishes to meet the requirements of various markets, such as construction, industry, decoration and fittings. Our mirror-polished, grain-polished and corked references, certified by Origine France Garantie, will help you realise your projects.





Aperam provides environmental product declarations (EPDs) to describe the impact its products have throughout their life cycle. Our customers use these EPDs to make informed decisions about the stainless steel they purchase.

The global warming potential of stainless steel grades commonly used in the construction industry:

2.02 t CO₂e/t Aperam 304 2.45 t CO₂e/t Aperam K41 2.57 t CO₂e/t Aperam K41 Patina

(Cradle-to-Gate - from the extraction of raw materials to the factory gate - cat. A1-A3)

While stainless steel is in use, regular cleaning with clean water is sufficient (no repainting, no waste disposal, etc.). The frequency of these interventions and the use of specific products depend on the surface aspect and the environment of the building. The environmental impact during this period is almost zero. During deconstruction, all stainless steel is recovered, reclaimed and recycled.



ACE/2021/94388.1

- > Aperam is a European producer of stainless steel and the first company to have its European sites certified by ResponsibleSteelTM
- Aperam has all certifications relevant to construction: ISO 9001, 14001, 45001, 50001
- > All products from Aperam's European sites are certified as complying with **CE marking** requirements
- > Aperam ensures the **traceability** of its products



© Every effort has been made to ensure that the information contained in this publication is as accurate as possible, but Aperam Stainless Europe cannot guarantee that the information in this publication is complete or error-free. KARA®, UGINOX® are trademarks of Aperam Stainless Europe.



Contact



www.uginox.com uginox@aperam.com







